

INVOICE DETAILS FOR WOVEN MAN-MADE FIBER FABRICS

1. List percentage of each fiber component by weight:

2. Fabric width: _____ Fabric weight in grams per square meter: _____

3. Identify the man-made fibers as (answer both A and B):*

A. Artificial , or Synthetic

B. Filament , or Staple

4. For staple yarns, specify whether combed , or carded

5. For synthetic filament yarns:

Are the yarns flat, (twisted more than 472 turns per meter) Yes No

Made from High Tenacity Yarn? Yes No

Or made from strip or the like? Yes No

6. Indicate if fabric is (choose one only, see notes at right):

Bleached Yarns of different colors

Unbleached Printed Dyed

7. Specify how the fabric is woven:

Plain weave Oxford

Twill: Dobby

3-Thread Twill Jacquard

4-Thread Twill Lappet

Other Twill Swivel

Other

7. Are yarns: Textured , or not Textured

8. Number of yarns in warp: _____ filling: _____

9. Specify yarn size in warp: _____ filling: _____

10. Number of threads per square centimeter in
warp: _____ filling: _____

11. Average yarn number (AYN): _____

$$\frac{100 \times \text{number of single threads per square cm}}{\text{number of grams per square meter}} = \text{AYN}$$

12. Fabric name or style number: _____

* Synthetic covers acrylic, aramid, modacrylic, nylon, olefin, polyester, spandex and vinyon

Artificial covers acetate, rayon and triacetate, lyocell

Filaments are continuous yarns, staple is a spun yarn

Notes for Item 6

Bleached refers to fabric which is bleached, dyed white or treated with a white dressing.

Unbleached fabric which has the natural color of its constituent fibers

Yarns of different colors refers to fabric consisting of yarns of different shades of the same color (other than the natural color of the constituent fibers) and fabric consisting of both bleached or unbleached yarn and colored yarn

Dyed refers to fabric which is dyed a single uniform color other than white, or treated with a colored finish other than white or consisting of a colored yarn of a single uniform color.

Printed refers to fabric which has been printed in the piece, whether or not made of yarns of different colors.